PACKING STEP 1
(OPEN & LOAD TRIPOD)

PACKING STEP 2
(SECURE TRIPOD, LOAD TUBES)

PACKING STEP 3
(PLACE ACCESSORIES IN POCKETS)

PACKING STEP 4
(SECURE ALL POCKETS)

MATERIAL

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON DECIMALS
ANGLES ± 1/2°
0 = ± 0.030
00 = ± 0.010
000 = ± 0.005
FRAC TOLERANCES ± 1/64".

ALL INSIDE EDGES TO HAVE
0.05" TO 0.05" FILLETS.
2. ALL OUTSIDE EDGES TO HAVE
0.02" TO 0.015" CHAMFER OR RADIUS.

FINISH

PROPRIETARY AND CONFIDENTIAL
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REPRODUCTION IN PART OR WHOLE
WITHOUT THE WRITTEN PERMISSION OF
THE WILL-BURT COMPANY IS PROHIBITED.

THIRD ANGLE PROJECTION

ON ALL MACHINED SURFACES.
### BILL OF MATERIAL

#### RANGER PACK SYSTEM TOP LEVEL PART NUMBERS BOM

<table>
<thead>
<tr>
<th>HEIGHT (FT)</th>
<th>PART NUMBER</th>
<th>BAG</th>
<th>ROPE STAYS</th>
<th>TUBE SECTION</th>
<th>BASE TUBE S/A</th>
<th>TOP TUBE</th>
<th>TRIPOD</th>
<th>GUY STAKES</th>
<th>HAMMER</th>
<th>MANUAL</th>
<th>LIFT PUCK</th>
<th>BASE PLATE S/A</th>
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<td>4 4247605</td>
<td>(6) 4437501</td>
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### ADDITIONAL BOM

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<th>PART NUMBER</th>
<th>SHIPPING CARTON</th>
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### MATERIAL

- **UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.**
- **TOLERANCES ON DECIMALS = 0.005 ± 1/64"**
- **ANGLES = 0° ± 1/2°**
- **0° ± 0.010**
- **0.00 ± 0.005**
- **FRACTIONAL ± 1/64"**
- **ALL INSIDE EDGES TO HAVE 0.065" TO 0.035" FILLETS.**
- **ALL OUTSIDE EDGES TO HAVE 0.040" TO 0.015" CHAMFER OR RADIUS.**
- **ON ALL MACHINED SURFACES.**

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### APPROVALS

- **DRAWN**
- **CHECKED**
- **REVISED**

### DRAWN

kvandegrift
12/7/2009

### CHECKED

See Chart